# Modeling and Bending Vibration of the Blade of a Horizontal-Axis Wind Power Turbine 

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#### Abstract

The blade of a horizontal-axis wind power turbine is modeled as a rotating beam with pre-cone angles and setting angles. Based on the Bernoulli-Euler beam theory, without considering the axial extension deformation and the Coriolis forces effect, the governing differential equations for the bending vibration of the beam are derived. It is pointed out that if the geometric and the material properties of the beam are in polynomial forms, then the exact solution for the system can be obtained. Based on the frequency relations as revealed, without tedious numerical analysis, one can reach many general qualitative conclusions between the natural frequencies and the physical parameters of the beams. The validity of the conclusions is not limited in specialized domains. Finally, the influences of the pre-cone angle, the angular speed and the setting angle on the natural frequencies of the beam are studied by the proposed numerical method. The phenomenon of divergence instability is also discussed.


Keyword: rotating beam, bending vibration, pre-cone angle

### 0.0.1 Introduction

Due to the increasing demand on the clean energy, wind power turbines are widely installed around the world. In the dynamic analysis of the horizontal-axis wind power turbines (HAWTs)

[^0][Egglestion and Stoddard (1987)], the blade can be modeled as a rotating non-uniform beam with pre-cone angles and setting angles.
Rotating beams are of importance in many practical applications such as turbine blades, helicopter rotor blades, airplane propellers, and robot manipulators. Such beams can also be presented as elements of multi-body dynamic systems (Huston and Liu (2005)). The problems have been studied for a long time. An interesting review of the subject can be found in the papers by Leissa (1981), Ramamurti and Balasubramanian (1984) and Rosen (1991).
Based on the Bernoulli-Euler beam theory, the governing characteristic differential equation for bending vibrations of rotating non-uniform beams is a fourth-order ordinary differential equation with variable coefficients expressed in terms of the flexural displacement [Lo et al. (1960)]. Carlson and Wang (1978) obtained an exact solution for the static bending of a rotating uniform Bernoulli-Euler beam. Rao and Carnegie (1970) and Hodges (1979) studied the steady response of a rotating cantilever non-uniform BernoulliEuler beam by using the Rayleigh-Ritz method. Ko (1989) studied the flexural behavior of rotating sandwich tapered beams with linearly distributed loads by using the finite difference technique. Hernried (1991) determined the in-plane (lag) and out-of-plane (flap) dynamic deflections of a flexible twisted non-uniform rotating blade through a mode superposition approach. Lee and Kuo (1992) and Lee and Lin (1994) provided the exact power series solution for the vibration of a rotating non-uniform beam. Recently, Vinod, etc. (2007) used the spectrally formulated finite element method to study the vibration and wave propagation of rotating beams. Singh, etc. (2007)
used Genetic Programming to generate the empirical model of a finite element model for finding the natural frequencies of rotating beams.
The influence of tip mass, angular speed, hub radius, setting angle, taper ratio, pretwisted angle, inclined angle, and elastic root restraints on the natural frequencies of transverse vibrations of a rotating beam were investigated by many investigators [Pnueli (1972); Hodges and Rutkowshi (1981); Wright, etc. (1982); Liu and Yeh (1987); Storti and Aboelnaga (1987); Lee and Kuo [(1991), (1992)]; Lee, etc. (2004); Lee and Sheu $\left(2007^{1,2}\right)$. Wave propagation characteristics of rotating beams were studied by Vinod, etc (2006). Some other relevant researches about the rotating structures can be found in the works by Thakkar and Ganguli $(2004,2007)$ and Leu and Chen (2006).

From the existing literature, it can be found that no analytical solution for the vibration of a rotating beam with pre-cone angle had been presented. In addition, little attention has been focused on the investigation of the mechanism of rotating instability (divergence instability). In this paper, the blade of a horizontal-axis wind turbine is modeled as a rotating beam with pre-cone angles and setting angles. For simplicity, the beam theory employed is the Bernoulli-Euler beam theory. The extensional deformation and the Coriolis force effect are not considered. The beam considered is doubly symmetric such that the centroidal axis and the neutral axis are coincident. In addition, the width of the beam is considerably greater than the thickness of the beam. The analytical method given by Lee and Lin (1994) will be used to study the bending vibration of the beam system.
It is known that most of the numerical results can only provide partial qualitative conclusions. The conclusions are valid only in the specified domains those numerical analysis were performed. In addition, it requires tremendous computer calculation. In this paper, several frequency relations those provide general qualitative relations between the natural frequencies and the physical parameters are to be revealed without numerical analysis. Moreover, the influence of the coupling effect of the pre-cone angle and the setting angle
and the angular speed on the natural frequencies will be investigated. The phenomenon of divergence instability will also be discussed.

## 1 Governing Equations and Boundary Conditions

Consider the pure bending vibration of a rotating Bernoulli-Euler beam, as shown in Figure 1. The beam is elastically restrained and mounted with a setting angle $\theta$ and a pre-cone angle $\phi$ on a hub with radius $r_{h}$. It rotates with constant angular velocity $\Omega$.


Figure 1: Geometry and coordinate system of a rotating non-uniform beam with an elastically restrained root.

The displacement fields of the beam in the $x, y$, and $z$-directions are

$$
\begin{align*}
u & =z \frac{d w}{d x} \\
v & =0  \tag{1}\\
w & =w(x, t),
\end{align*}
$$

where $z$ is the lateral distance of a point to the centroidal axis and $t$ is the time variable. The velocity vector of a point $(x, y, z)$ in a beam is given by

$$
\begin{align*}
& \vec{V}= \\
& {\left[\frac{d u}{d t}+(z+w) \Omega \sin \theta \cos \phi+y \Omega \cos \theta \cos \phi\right] \vec{i}} \\
& +\left[-\left(x+r_{h}+u\right) \Omega \cos \theta \cos \phi-(z+w) \Omega \sin \phi\right] \vec{j} \\
& +\left[\frac{d w}{d t}+y \Omega \sin \phi-\left(x+r_{h}+u\right) \Omega \sin \theta \cos \phi\right] \vec{k} \tag{2}
\end{align*}
$$

and the kinetic energy $T$ of the rotating beam can be expressed as
$T=\frac{1}{2} \int_{0}^{L} \rho A(\vec{V} \cdot \vec{V}) d x$,
where $\rho, A$ and $L$ are the mass per unit length, the cross sectional area and the length of the beam, respectively.
Based on the Bernoulli-Euler beam theory, only the normal strain $\varepsilon_{x}$ is considered. The nonlinear strain-displacement relation yields
$\varepsilon_{x}=-z \frac{\partial^{2} w}{\partial x^{2}}+\frac{1}{2}\left(\frac{\partial w}{\partial x}\right)^{2}$.
The potential energy $U$ of the rotating beam is
$U=\frac{1}{2} \iint E \varepsilon_{x}^{2} d A d x$
where $E$ is the Young's modulus of the beam.
Application of Hamilton's principle, without considering the Coriolis force, yields the following governing differential equation:

$$
\begin{align*}
& \frac{\partial^{2}}{\partial x^{2}}\left(E I \frac{\partial^{2} w}{\partial x^{2}}\right)-\frac{\partial}{\partial x}\left(N \frac{\partial w}{\partial x}\right) \\
& -\rho A\left(w \Omega^{2}\left(\sin ^{2} \theta \cos ^{2} \phi+\sin ^{2} \phi\right)-\frac{\partial^{2} w}{\partial t^{2}}\right)=0 \tag{6}
\end{align*}
$$

and the corresponding boundary conditions at $x=$ 0 :
$-E I \frac{\partial^{2} w}{\partial x^{2}}+k_{\theta} \frac{\partial w}{\partial x}=0$,
$\frac{\partial}{\partial x}\left(E I \frac{\partial^{2} w}{\partial x^{2}}\right)-N \frac{\partial w}{\partial x}+k_{T} w=0$.
and at $x=L$ :
$E I \frac{\partial^{2} w}{d x^{2}}=0$,
$\frac{\partial}{\partial x}\left(E I \frac{\partial^{2} w}{\partial x^{2}}\right)=0$.
where $I, k_{\theta}, k_{T}$ are the area moment of inertia, the rotational spring constant and the translational spring constant of the beam, respectively. Here, $N(x)$ is the centrifugally stiffened force $N=$ $E A(d w / d x)$. The second term in equation (7) is a nonlinear term induced from the nonlinear strain displacement relation (4). The centrifugally stiffened force $N(x)$ is used to be considered as the steady state normal force and is derived as
$N(x)=\Omega^{2} \cos ^{2} \phi \int_{x}^{L} \rho A\left(s+r_{h}\right) d s$
Consequently, the governing differential equation (6) is reduced to a linear one. If the pre-cone angle is zero, the $N(x)$ will be the same as that of a conventional rotating beam [Lee and Lin (1994)]. It can be observed that if the pre-cone angle is increased, the axial centrifugal force decreases.

## 2 Solution Method

For time-harmonic vibration of a rotating beam with angular frequency $\omega$, one assumes

$$
\begin{equation*}
w(x, t)=\tilde{w}(x) e^{i \omega t} \tag{12}
\end{equation*}
$$

In terms of the following dimensionless parameters:

$$
\begin{align*}
& \xi=\frac{x}{L}, b(\xi)=\frac{E(x) I(x)}{E(0) I(0)}, m(\xi)=\frac{\rho(x) A(x)}{\rho(0) A(0)}, \\
& n(\xi)=\frac{N(x)}{\rho(x) A(x) \Omega^{2} L^{2}}, \quad \Lambda=\sqrt{\frac{\rho(0) A(0)}{E(0) I(0)}} \omega L^{2}, \\
& \mu=\frac{r_{h}}{L}, \quad \alpha=\sqrt{\frac{\rho(0) A(0)}{E(0) I(0)}} \Omega L^{2}, \quad W=\frac{\tilde{w}}{L}, \tag{13}
\end{align*}
$$

the governing characteristic differential equation can be rewritten in the following dimensionless
form:
$\frac{d^{2}}{d \xi^{2}}\left[b(\xi) \frac{d^{2} W}{d \xi^{2}}\right]-\frac{d}{d \xi}\left[n(\xi) \frac{d W}{d \xi}\right]$
$-m(\xi)\left[\alpha^{2}\left(\sin ^{2} \theta \cos ^{2} \phi+\sin ^{2} \phi\right)+\Lambda^{2}\right] W=0$.

Here, $n(\xi)=\alpha^{2} \cos ^{2} \phi \int_{\xi}^{1} m(\mu+\chi) d \chi$. The associated boundary conditions become at $\xi=0$ :
$\frac{d}{d \xi}\left(\frac{d^{2} W}{d \xi^{2}}\right)-n \frac{d W}{d \xi}+\beta_{T} W=0$,
$\beta_{\theta} \frac{d W}{d \xi}-\frac{d^{2} W}{d \xi^{2}}=0$.
and at $\xi=1$ :
$\frac{d^{2} W}{d \xi^{2}}=0$,
$\frac{d}{d \xi}\left(b \frac{d^{2} W}{d \xi^{2}}\right)=0$.
If the four linearly independent fundamental solutions $V_{j}(\xi), j=1,2,3,4$, of the governing characteristic equations (14) are chosen such that they satisfy the following normalization conditions at the origin of the coordinate system:

$$
\left[\begin{array}{cccc}
V_{1} & V_{2} & V_{3} & V_{4}  \tag{19}\\
V_{1}^{\prime} & V_{2}^{\prime} & V_{3}^{\prime} & V_{4}^{\prime} \\
V_{1}^{\prime \prime} & V_{2}^{\prime \prime} & V_{3}^{\prime \prime} & V_{4}^{\prime \prime} \\
V_{1}^{\prime \prime \prime} & V_{2}^{\prime \prime \prime} & V_{3}^{\prime \prime \prime} & V_{4}^{\prime \prime \prime}
\end{array}\right]_{\xi=0}=\left[\begin{array}{llll}
1 & 0 & 0 & 0 \\
0 & 1 & 0 & 0 \\
0 & 0 & 1 & 0 \\
0 & 0 & 0 & 1
\end{array}\right],
$$

where primes indicate differentiation with respect to the dimensionless spatial variable $\xi$, then after substituting the homogeneous solution which is a linear combination of the four fundamental solutions into the four associated boundary conditions, one obtains the frequency equation of the system
The frequency equation is tabulated in the Appendix and the natural frequencies of the system can be determined via the frequency equation.
The governing characteristic differential equation of the system is a fourth-order differential equation with variable coefficients. In general, the
closed-form fundamental solutions of the differential equation are not available. However, if the coefficients of the differential equation can be expressed in polynomial forms, then the closedform power series solutions can be obtained by following the algorithm developed by Lee and Lin (1992).

## 3 Frequency Relations

The natural frequencies of the system can be numerically determined by the method revealed in the previous section and many other approximated methods such as the finite element method, the finite difference method, the Galerkin method and the dynamic stiffness method, .. etc.. However, most of the numerical results can only provide partial qualitative conclusions. The conclusions are valid only in the specialized domains those numerical analysis are performed. In addition, it requires tremendous computer calculation. In this section, several qualitative relations are explored and many general qualitative conclusions are revealed without numerical analysis.

### 3.1 Frequency relations for the systems with different pre-cone angle rotational speed, setting angle and natural frequency

Consider two dynamic systems with the same physical parameters except the dimensionless rotational speed $\alpha$, the setting angle $\theta$, the pre-cone angle $\phi$ and the dimensionless natural frequency $\Lambda_{i}$. Here $\Lambda_{i}$ denotes the $i$-th dimensionless natural frequency. To specify two different systems, subscripts " $a$ " and " $b$ " are added to the associated physical parameters.
It is observed that if the following relations exist

$$
\begin{equation*}
\alpha_{a}^{2} \cos ^{2} \phi_{a}=\alpha_{b}^{2} \cos ^{2} \phi_{b}, \tag{20}
\end{equation*}
$$

$$
\begin{align*}
& \alpha_{a}^{2}\left(\sin ^{2} \theta_{a} \cos ^{2} \phi_{a}+\sin ^{2} \phi_{a}\right)+\Lambda_{a, i}^{2} \\
& \quad=\alpha_{b}^{2}\left(\sin ^{2} \theta_{b} \cos ^{2} \phi_{b}+\sin ^{2} \phi_{b}\right)+\Lambda_{b, i}^{2}, \tag{21}
\end{align*}
$$

then the governing characteristic differential equation (14) and the associated boundary conditions (15-18) will be the same. Therefore the fundamental solutions of the two systems will be the same. It implies that
a. If all the physical parameters of the system " $a$ "; are known and the dimensionless natural frequencies $\Lambda_{a, i}$ of the system are determined, then the dimensionless natural frequencies $\Lambda_{b, i}$ of the system " $b$ " with physical parameters, $\left\{\alpha_{b}, \theta_{b}, \phi_{b}\right\}$, satisfying the relations (20-21) can be easily determined via the relation (21).

The $(i+j)$-th dimensionless natural frequency $\Lambda_{i+j}$ will satisfy the relation (21) as well

$$
\begin{align*}
& \alpha_{a}^{2}\left(\sin ^{2} \theta_{a} \cos ^{2} \phi_{a}+\sin ^{2} \phi_{a}\right)+\Lambda_{a, i+j}^{2} \\
& \quad=\alpha_{b}^{2}\left(\sin ^{2} \theta_{b} \cos ^{2} \phi_{b}+\sin ^{2} \phi_{b}\right)+\Lambda_{b, i+j}^{2} . \tag{22}
\end{align*}
$$

Subtracting equation (21) from equation (22), one has the following frequency relation
$\Lambda_{a, i+j}^{2}-\Lambda_{a, i}^{2}=\Lambda_{b, i+j}^{2}-\Lambda_{b, i}^{2}$.
This relation shows that
b. The difference between the square of the two dimensionless natural frequencies of two systems those satisfy the relations (20-21) are the same.

### 3.2 Frequency relations for the systems with the same angular speed and pre-cone angle

If two systems have the same angular speed and pre-cone angle, then $\alpha_{a}=\alpha_{b}=\alpha, \phi_{a}=\phi_{b}=\phi$ and the relation (20) is satisfied. Relation (21) can be rewritten as

$$
\begin{equation*}
\Lambda_{b, i}^{2}=\alpha^{2} \cos ^{2} \phi\left(\sin ^{2} \theta_{a}-\sin ^{2} \theta_{b}\right)+\Lambda_{a, i}^{2} . \tag{24}
\end{equation*}
$$

This relation reveals the following conclusions:
a. When the setting angle is less than $90^{\circ}$, the natural frequencies of a beam with constant angular speed and pre-cone angle will decrease as the setting angle is increased.
b. The influence of the setting angle on the natural frequencies of a beam rotating at high speed is greater than that of a beam rotating at low speed.
c. The influence of the setting angle on the natural frequencies of a beam with small pre-cone angle is greater than that of a beam with large pre-cone angle.
d. The smaller the axial centrifugal factor $\alpha^{2} \cos ^{2} \phi$ is, the less influence of the setting angle on the natural frequencies is.
e. For a non-rotating beam, the setting angle and the pre-cone angle will have no influence on the natural frequencies of the beam.
f. When the pre-cone angle $\phi=90^{\circ}$, the setting angle will have no influence on the natural frequencies of the beam.
g. For a beam with constant axial centrifugal factor $\alpha^{2} \cos ^{2} \phi$, the influence of the setting angle on the natural frequency of higher mode is less significant than that of lower mode.

For a beam with constant angular speed and precone angle $\phi_{a}=\phi b=0$, the frequency relation (21) is reduced to

$$
\begin{equation*}
\alpha^{2} \sin ^{2} \theta_{a}+\Lambda_{a, i}^{2}=\alpha^{2} \sin ^{2} \theta_{b}+\Lambda_{b, i}^{2} \tag{25}
\end{equation*}
$$

It is exactly the same as that revealed by Lee and Sheu (2007).

## 4 Numerical Results

To illustrate the previous analysis and investigate the influence of the parameters on the natural frequencies of the rotating non-uniform beam, several numerical results are presented and discussed. In the following numerical analysis, the material properties and the width of the beam are assumed to be constants and the depth of the beam varied linearly with the taper ratio $\lambda$. Therefore, the dimensionless mass per unit length and the dimensionless bending rigidity of the beam are $m=(1+\lambda \xi)$ and $b=(1+\lambda \xi)^{3}$, respectively. When $\lambda=0$, it represents a uniform beam.
In Table 1, the first four natural frequencies of a cantilevered non-uniform beam determined by the method proposed in this paper are compared with those in the existing literatures. It shows that the results are very consistent.

|  <br>  <br>  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
|  | ［9＊ 0 I | I9＇t0I | ${ }^{\text {}}$ V |  |
| t95．09 | t9¢．09 | t9c．09 | ${ }^{\varepsilon} \mathrm{V}$ |  |
| E810¢ | ع850¢ | \＆810¢ | ${ }^{2} \mathrm{~V}$ | 0I |
| 20S＇II | 20s ${ }^{\text {I }}$ | 20S ${ }^{\text {II }}$ | ${ }^{\text {I }} \mathrm{V}$ |  |
|  | 90でャ6 | 90でし6 | ${ }^{\text {V }} \mathrm{V}$ |  |
| †E60¢ | เE60¢ | tE60S | ${ }^{\varepsilon} \mathrm{V}$ |  |
| ${ }^{\text {S } 06}{ }^{\circ} \mathrm{IZ}$ | S06．IZ | S06 ${ }^{\text {IL }}$ | ${ }^{2} \mathrm{~V}$ | S |
| SteL＇9 | เ\＆ャL＊9 | tEtL｀9 | ${ }^{\text {I }} \mathrm{V}$ |  |
|  | てZ8＇I6 | てZ8＇I6 | ${ }^{\text {V }} \mathrm{V}$ |  |
| 619．8t | 6I9．8t | $619 \times 8$ | ${ }^{\varepsilon} \mathrm{V}$ |  |
| t89\％61 | 789．61 | 789\％61 | ${ }^{2} \mathrm{~V}$ | $\varepsilon$ |
| LZ60＇S | LZ60＇s | $\angle 260{ }^{\text {c }}$ | ${ }^{\text {I }} \mathrm{V}$ |  |
|  | 0St＇06 | 0St．06 | ${ }^{\text {V }} \mathrm{V}$ |  |
| S9でLt | S9でくt | ¢9でしt | ${ }^{\varepsilon} \mathrm{V}$ |  |
| LIE゙8I | LIE＇8I | LIE゙8I | ${ }^{2} \mathrm{~V}$ | 0 |
| $8 \varepsilon \angle 8^{\circ} \mathrm{E}$ | $8 \varepsilon \tau 8^{\circ} \mathrm{E}$ | $8 \varepsilon z 8^{\circ} \varepsilon$ | ${ }^{\text {I }} \mathrm{V}$ |  |
| \＃\＃ | \＃ | ＊ | V | 0 |


 Table 2：Prediction of the first two natural frequencies $\Lambda_{b}$ of uniform cantilevered
Bernoulli－Euler beams．［ $m=b=1, \mu=0, \alpha_{a}=5, \phi_{a}=0^{\circ}, \theta_{a}=45^{\circ}, \Lambda_{a, 1}=5.3941$ ，
$\left.\Lambda_{a, 2}=25.1993\right]$
Table 3: Frequency relations between rotating cantilevered Bernoulli - Euler beams [ $m=(1+\lambda \xi), b=(1+\lambda \xi)^{3}, \mu=0$ ]

|  |  |  |  | $\lambda=-0.5$ |  |  |  |  | $\lambda=0$ |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $\alpha^{2} \cos ^{2} \phi$ | $\phi$ | $\alpha$ | $\theta$ | $\Lambda_{1}^{2}$ | $\Lambda_{2}^{2}$ | $\Lambda_{3}^{2}$ | $\Lambda_{2}^{2}-\Lambda_{1}^{2}$ | $\Lambda_{3}^{2}-\Lambda_{2}^{2}$ | $\Lambda_{1}^{2}$ | $\Lambda_{2}^{2}$ | $\Lambda_{3}^{2}$ | $\Lambda_{2}^{2}-\Lambda_{1}^{2}$ | $\Lambda_{3}^{2}-\Lambda_{2}^{2}$ |
|  |  |  | 0 | 19.685 | 358.596 | 2291.692 | 338.911 | 1933.096 | 17.117 | 511.435 | 3877.950 | 494.318 | 3366.515 |
|  | 0 | 2 | 45 | 17.685 | 356.596 | 2289.692 | 338.911 | 1933.096 | 15.117 | 509.435 | 3875.950 | 494.318 | 3366.515 |
|  |  |  | 90 | 15.685 | 354.596 | 2287.692 | 338.911 | 1933.096 | 13.117 | 507.435 | 3873.950 | 494.318 | 3366.515 |
|  |  |  | 0 | 18.352 | 357.263 | 2290.359 | 338.911 | 1933.096 | 15.784 | 510.102 | 3876.617 | 494.318 | 3366.515 |
| 4 | 30 | 2.309 | 45 | 16.352 | 355.263 | 2288.359 | 338.911 | 1933.096 | 13.784 | 508.102 | 3874.617 | 494.318 | 3366.515 |
|  |  |  | 90 | 14.352 | 353.263 | 2286.359 | 338.911 | 1933.096 | 11.784 | 506.102 | 3872.617 | 494.318 | 3366.515 |
|  |  |  | 0 | 7.685 | 346.596 | 2279.692 | 338.911 | 1933.096 | 5.117 | 499.435 | 3865.950 | 494.318 | 3366.515 |
|  | 60 | 4 | 45 | 5.685 | 344.596 | 2277.692 | 338.911 | 1933.096 | 3.117 | 497.435 | 3863.950 | 494.318 | 3366.515 |
|  |  |  | 90 | 3.685 | 342.596 | 2275.692 | 338.911 | 1933.096 | 1.117 | 495.435 | 3861.950 | 494.318 | 3366.515 |
|  |  |  | 0 | 58.601 | 543.322 | 2752.394 | 484.721 | 2209.072 | 54.175 | 718.727 | 4446.744 | 664.552 | 3728.017 |
|  | 0 | 6 | 45 | 40.601 | 525.322 | 2734.394 | 484.721 | 2209.072 | 36.175 | 700.727 | 4428.744 | 664.552 | 3728.017 |
|  |  |  | 90 | 22.601 | 507.322 | 2716.394 | 484.721 | 2209.072 | 18.175 | 682.727 | 4410.744 | 664.552 | 3728.017 |
|  |  |  | 0 | 56.017 | 540.738 | 2749.810 | 484.721 | 2209.072 | 51.590 | 716.142 | 4444.159 | 664.552 | 3728.017 |
| 36 | 15 | 6.212 | 45 | 38.017 | 522.738 | 2731.810 | 484.721 | 2209.072 | 33.590 | 698.142 | 4426.159 | 664.552 | 3728.017 |
|  |  |  | 90 | 20.017 | 504.738 | 2713.810 | 484.721 | 2209.072 | 15.590 | 680.142 | 4408.159 | 664.552 | 3728.017 |
|  |  |  | 0 | 46.601 | 531.322 | 2740.394 | 484.721 | 2209.072 | 42.175 | 706.727 | 4434.744 | 664.552 | 3728.017 |
|  | 30 | 6.928 | 45 | 28.601 | 513.322 | 2722.394 | 484.721 | 2209.072 | 24.175 | 688.727 | 4416.744 | 664.552 | 3728.017 |
|  |  |  | 90 | 10.601 | 495.322 | 2704.394 | 484.721 | 2209.072 | 6.175 | 670.727 | 4398.744 | 664.552 | 3728.017 |

In Table 2, the first two natural frequencies of the system " $b$ " are determined by employing the proposed numerical method in section 3 and the relations (20-21), respectively. It can be found that the results are consistent.
In Table 3, the frequency relation (23) is illustrated.
Figure 2 shows the influence of the pre-cone angle on the first natural frequency of a rotating cantilevered beam with setting angle being zero and different angular speeds. One can observe that:
a. The pre-cone angle will have no influence on the natural frequencies of a non-rotating beam. This conclusion is obvious. Since when the angular speed is zero, the pre-cone angle will also disappeared from the coefficients of the governing characteristic differential equation (14).
b. The natural frequencies of a clamped rotating beam will decrease when the pre-cone angle is increased.
c. When the pre-cone angle is small, the natural frequencies of a beam with high angular speed are greater than those with low angular speed. However, when the pre-cone angle is greater than the critical value, the natural frequency of the beam with high angular speed will be less than those with low angular speed.
d. The influence of the pre-cone angle on the natural frequencies of a beam with high angular speed is greater than that of the beam with low angular speed.
e. The phenomenon of divergence instability that revealed by Lee and Kuo (1991) will happen as the angular speed and the pre-cone angle are greater than certain values.

It can be observed that the last $2^{\text {nd }}$ term, $-\rho A \Omega^{2}\left(\sin ^{2} \theta \cos ^{2} \phi+\sin ^{2} \phi\right) w$ in the governing differential equation (6) acts as a negative spring. As the value of $\rho A \Omega^{2}\left(\sin ^{2} \theta \cos ^{2} \phi+\sin ^{2} \phi\right) w$ is increased, the natural frequencies of the system will decrease. The decreasing rate of the natural frequencies for the beam with high angular speed
will be greater than that with low angular speed as the pre-cone angle is increased. This explains the last three phenomena revealed in Figure 2.
In Figure 3, the influence of the pre-cone angle on the first three natural frequencies of a cantilevered rotating beam with setting angle being zero and different angular speeds is shown. It can be found that the critical pre-cone angle, as mentioned in the conclusion "c" in Figure 2, associated with higher vibration mode will be greater than that associated with lower vibration mode.
In Figure 4, the influence of the pre-cone angle, the setting angle and the angular speed on the first natural frequency of a cantilevered beam is shown. It can be found that:
a. When the pre-cone angle or the setting angle is increased, the associated natural frequencies decrease.
b. When the setting angle is the same, the influence of the pre-cone angle on the natural frequencies of a beam with high angular speed is greater than that of the beam with low angular speed. This conclusion is an extension of the conclusion "d" revealed in Figure 2, in which the setting angle of the beam is zero.
c. When the pre-cone angle $\phi=90^{\circ}$, there is no axial centrifugal force. In this case, the setting angle $\theta$ will have no influence on the natural frequencies of the beam. This conclusion is consistent with our common physical sense.
d. When the setting angle is increased, the associated critical pre-cone angle for the happening of the divergence instability phenomenon will decrease.

In Figure 5, the influence of the translational spring constant and the pre-cone angle on the first natural frequency of a beam is revealed. One can observed that when the translational spring constant is decreased, the associated critical pre-cone angle for the happening of the divergence instability phenomenon will decrease.
Finally, it should be mentioned that in this paper, for simplicity, the linear theory is used to study dynamic behaviors of the beam system. All the


Figure 2: Influence of the pre-cone angle on the first natural frequency of a cantilevered rotating beam with different angular speeds. $\left[m=(1-0.1 \xi), b=(1-0.1 \xi)^{3}, \mu=0.1, \theta=0^{\circ}\right]$


Figure 3: Influence of the pre-cone angle on the first three natural frequencies of a cantilevered rotating beam with different angular speeds. $\left[m=(1-0.1 \xi), b=(1-0.1 \xi)^{3}, \mu=0.1, \theta=0^{\circ}\right]$
values of physical parameters in the present numerical analysis are mainly used to illustrate the qualitative information of this linear beam system. In practice, when the dimensionless angular speed $\alpha$ is greater than certain value, the axial extension deformation, the Coriolis force, the shear
deformation, the rotatory inertia and the nonlinear effects will turn to be significant. If solutions of high accuracy are required, then an advanced theory should be adapted [Kaza and Kvaternik (1977)].

It is well known that most of the qualitative behav-


Figure 4: Influence of the angular speed and the pre-cone angle on the first natural frequency of a cantilevered beam. $\left[m=(1-0.1 \xi), b=(1-0.1 \xi)^{3}, \mu=0\right]$


Figure 5: Influence of the translational spring constants $\beta_{T}$ and the pre-cone angle on the first natural frequency of a beam. $\left[m=(1-0.1 \xi), b=(1-0.1 \xi)^{3}, \mu=0, \theta=0^{\circ}, \beta_{\theta}=0\right]$
iors of a simple system will either exist or have similar behaviors while they are re-evaluated by advanced theories. Even though some of the numerical data presented in this paper may be not accurate enough in practice, it still provides valu-
able physical observations and information to the literature.

## 5 Conclusions

In this paper, a wind power turbine blade is modeled as a rotating beam with pre-cone angles and setting angles. Based on the Bernoulli-Euler beam theory, without considering the axial extension deformation and the Coriolis force effect, the governing differential equations for the pure bending vibrations of the rotating non-uniform beam are derived. It is pointed out that if the geometric and the material properties of the beam are in polynomial forms, then the exact solution for the system can be obtained.
In the previous analysis, most of the qualitative conclusions about the dynamic behavior of the beam are not general and valid only in the specialized domains that numerical analyses are performed. In the present analysis, based on the frequency relations as revealed, many general qualitative conclusions between the natural frequencies and the physical parameters of the beams are explored without numerical analysis. The conclusions are valid in the entire domains. In addition, the influences of the pre-cone angle, the angular speed and the setting angle on the natural frequencies of the beam are also investigated numerically. The phenomenon of divergence instability is discussed.

In this paper, for simplicity, the Bernoulli-Euler beam theory is employed to study dynamic behaviors of the beam system. To improve the accuracy of the analysis, one should extend the work by using the Timoshenko beam theory. In addition, the axial extension deformation, the Coriolis force and the nonlinear effects can also be considered.

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## Appendix: Frequency Equation

$\pi=\left|\begin{array}{llll}D_{14} & D_{13} & D_{12} & D_{11} \\ D_{24} & D_{23} & D_{22} & D_{21} \\ G_{34} & G_{33} & G_{32} & G_{31} \\ G_{44} & G_{43} & G_{42} & G_{41}\end{array}\right|=0$
where

$$
\begin{aligned}
& D_{14}=\left.\beta_{T} a_{2}\right|_{\xi=0} \\
& D_{13}=\beta_{T}\left(2 a_{2} b^{\prime}+a_{2}^{\prime}\right)+\left.a_{1} a_{2}\right|_{\xi=0} \\
& D_{12}=\beta_{T}\left(a_{2} b^{\prime \prime}+a_{2}^{\prime} b^{\prime}+a_{3} a_{2}-n\right)+\left.a_{1} a_{2} b^{\prime}\right|_{\xi=0} \\
& D_{11}=\beta_{T}\left(a_{3} a_{2}-n\right)^{\prime}+\left.a_{1}\left(a_{3} a_{2}-n\right)\right|_{\xi=0} \\
& D_{21}=\beta_{\theta}, D_{22}=-1, D_{23}=D_{24}=0 \\
& G_{3 j}=V_{j}^{\prime}(1) \\
& \\
& G_{4 j}=b(1) V_{j}^{\prime \prime}(1)+b^{\prime}(1) V_{j}^{\prime}(1)+g(1) a_{3} V_{j}(1) \\
& \quad j=1,2,3,4
\end{aligned}
$$

in which
$a_{1}=\alpha^{2}\left(\sin ^{2} \theta \cos ^{2} \phi+\sin ^{2} \phi\right)+\Lambda^{2}$,
$a_{2}=(1+\mu n / q)$,
$a_{3}=\eta\left(\alpha^{2} \cos ^{2} \phi+\Lambda^{2}\right)$.


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